

Date: Tuesday, 3/11/2008 7:57:31 AM  
User: Kim Johnston

# Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: NEOPRENE SEAL
Job Number	: 37747		
Estimate Number	: 10136		
P.O. Number	:	Part Number	: D2462
This Issue	: 3/11/2008 S.O. No. :	Drawing Number	: D2462 REV A1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 1 / Type : PURCHASED PARTS	Drawing Revision	: A1
Previous Run	: 29456	Material	:
Written By	:	Due Date	: 3/31/2008
Checked & Approved By	: <u>08 03 11</u>	Qty:	600
Comment	: Est: C 05.03.17 Reformat KJ/RF	Um:	300
			Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 5890

Make per Dwg D2462

Possible supplier: Accurate Rubber P/N: 451500006

Material release note is required

08/03/12 (600) FT

2.0 451500006 NEOPRENE SEAL



Comment: Qty.: 1.0000 f(s)/Unit Total : 300.0000 f(s)

NEOPRENE SEAL

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

08/3/19 (600)

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

08/03/00 (600)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 404

08/03/24 (600)

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: D Date: 08/03/24  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 3/11/2008 7:57:31 AM

User: Kim Johnston

## Process Sheet

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Drawing Name: NEOPRENE SEAL

Job Number: 37747

Part Number: D2462

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



*Good*

Comment: FINAL INSPECTION/W/O RELEASE

*AD 08.03.24*

Job Completion



*u 08.03.24*

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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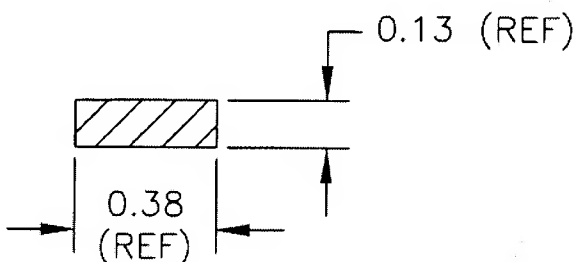
NOTE: Date & initial all entries



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>DA</i>	DRAWING NO. D2462	REV. A SHEET 1 OF 1
DATE 98.11.18		TITLE NEOPRENE SEAL	SCALE NTS
A	98.11.18	NEW ISSUE	
A1	<i># CP</i> 01.05.04	451500006 WAS 251500006	

RELEASED  
98.11.20 KE

## SPECIFICATION CONTROL DRAWING



MATERIAL: 3/8" WIDE CLOSED CELL NEOPRENE  
SEAL WITH ADHESIVE BASE

D2462-XXXX NEOPRENE SEAL

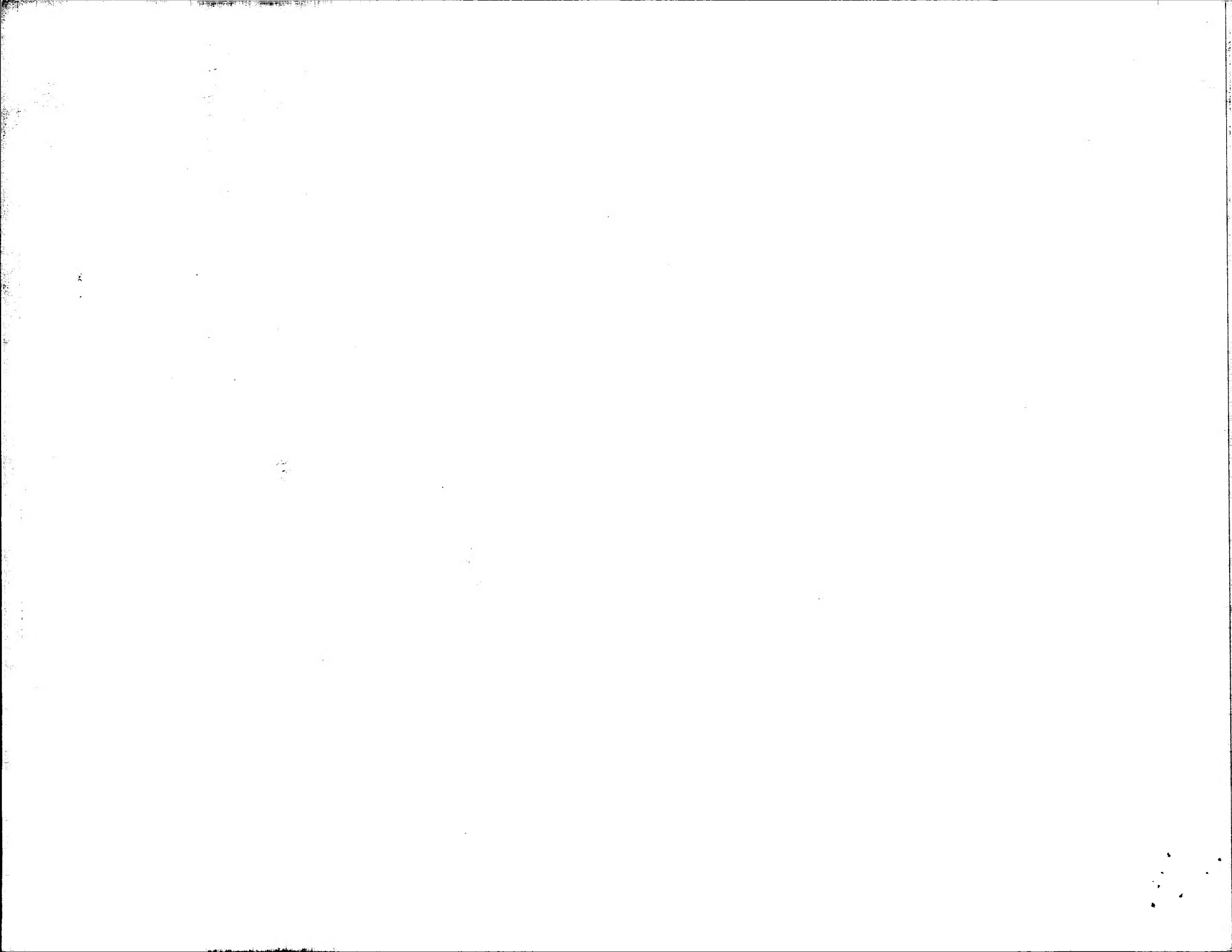
LENGTH

EG: 87.5" LONG: D2462-0875  
10" LONG: D2462-0100

POSSIBLE SUPPLIERS: ACCURATE RUBBER  
P/N 451500006

*# 01.05.04*

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 37747





12771 No. 5 Road  
Richmond, B.C.  
Canada V7A 4E9  
Tel : (604) 274-9955  
Fax : (604) 274-1013

## CERTIFICATE OF COMPLIANCE

Date : 03/13/2008

Customer : Dart Aerospace LTD

Customer P.O. # : PO00005800

ACR W.O. # : 128081 Item # : 451500006

Item Description: 1/8" x 3/8" C.C. NEO Sponge Adh. Back

ACR Compound : SCE- 41

Date Shipped: 03/13/2008

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

**Mohsen Ahmadi**  
(ACR GROUP INC. REPRESENTATIVE)